



## Tips for Selecting Conveyor Belts

Please fill out and forward to us the use condition details on the rear cover of the catalog for right belt selection.



- + Do not use conveyor belts for transporting bulk or unpacked foodstuff.
- + Caution + Advance enquiry is invited for use environment prone to cracks (on belt surface) by ozone (seashore, woods, or other places exposed to direct sunray).

+ Observe the following instructions in selecting conveyor belts.

	Instructions
Ordinary Belt	Belts surface temperature should be within the range of $-30^{\circ}\text{C}\sim+50^{\circ}\text{C}$ . The cannot be applied to such specialty belts as heat-resistant,cold-resistant,acid-resistant,alkali-resistant, foodstuff transporting,fire-retardant,humar transporting, and bucket elevator conveyor belts.
Heat-Resistant Belt	Belts life span is greatly reduced if use in a sealed space as belt temperature soon becomes the ambient temperature. Do not use belt for transporting materials above allowed temperatures as indicated on the catalog.The belt is not fully fire proof.
Oil-Resistant Belt	Please indicate the intended use conditions when ordring belts as belt life span is greatly affected by adhesion o materials on belt surface, types and amount of oil contained in materials, and temperature of materials.
Fire-Resistant Belt	Flame-retardant belts may ignite in flames though they satisfy the flame retardancy standards.
Color Belt	Store belts indoors after covering. Do not leave belts idle on machines for an extended time.



## Tips for Using Conveyor Belts Routine Maintenance



Belts should be inspected as to the following checkpoints before using them. Appropriate actions should be taken for any abnormal condition.Please contact the dealer if such abnormal conditions persist.

**Caution**

Checkpoints	Corrective actions
(1) Damage or wear of belt body	Repair or replacement
(2) Peeling or damage on joining parts	Repair and rejoining
(3) Poor roller rotation	Repair or replacement
(4) Forein materials attached to pulley or rollers	Removal of foreign materials
(5) Abnormal take-up action parts	Maintenance
(6) Skirt or cleaner damages	Maintenance
(7)Shute damages	Maintenance
(8) foreign materials or substances attached	Removal